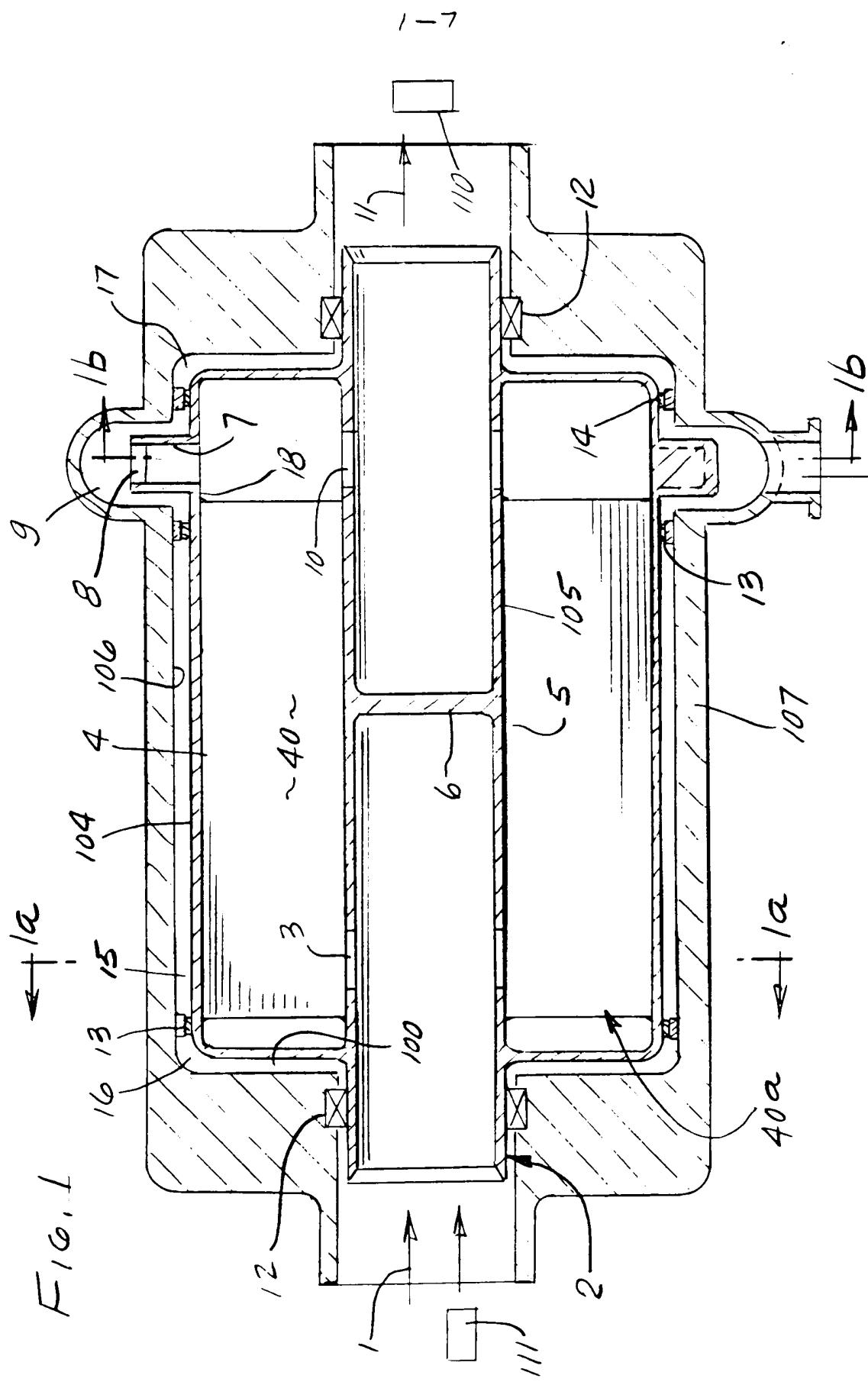


Final



2-7

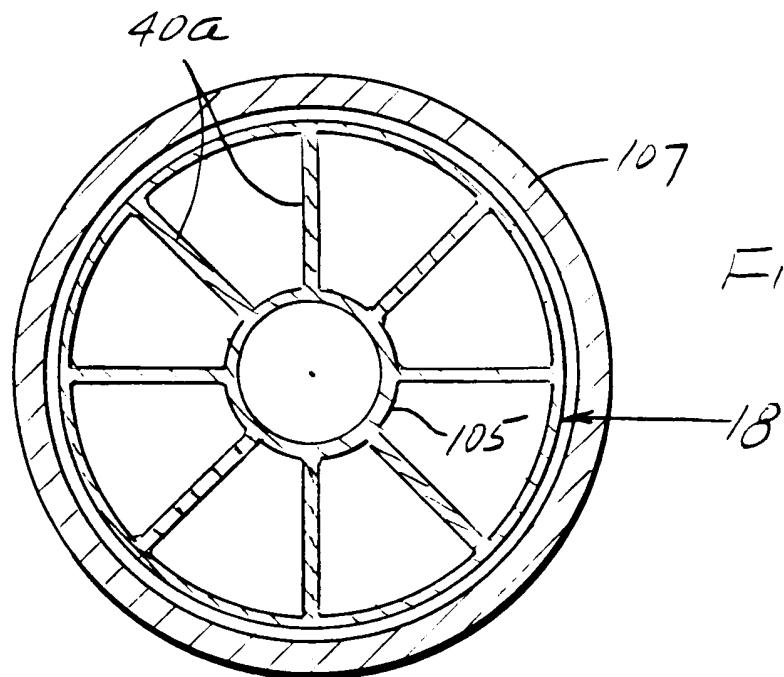


FIG. 1a.

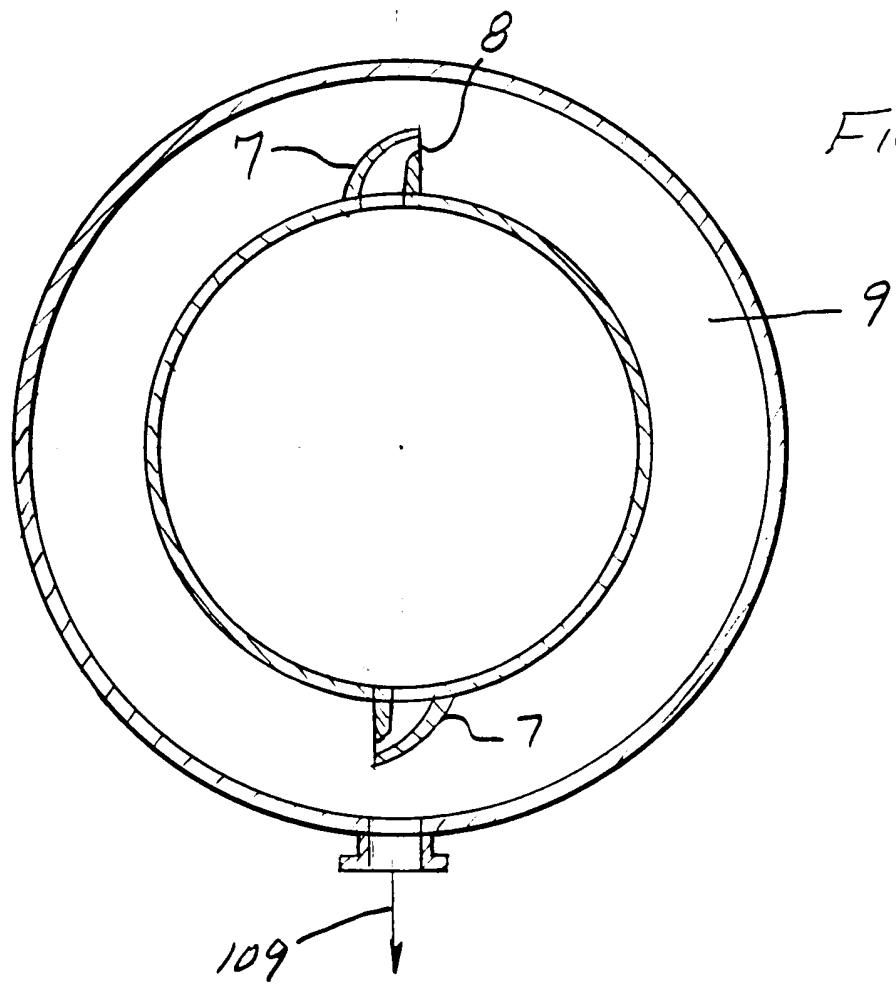


FIG. 1b.

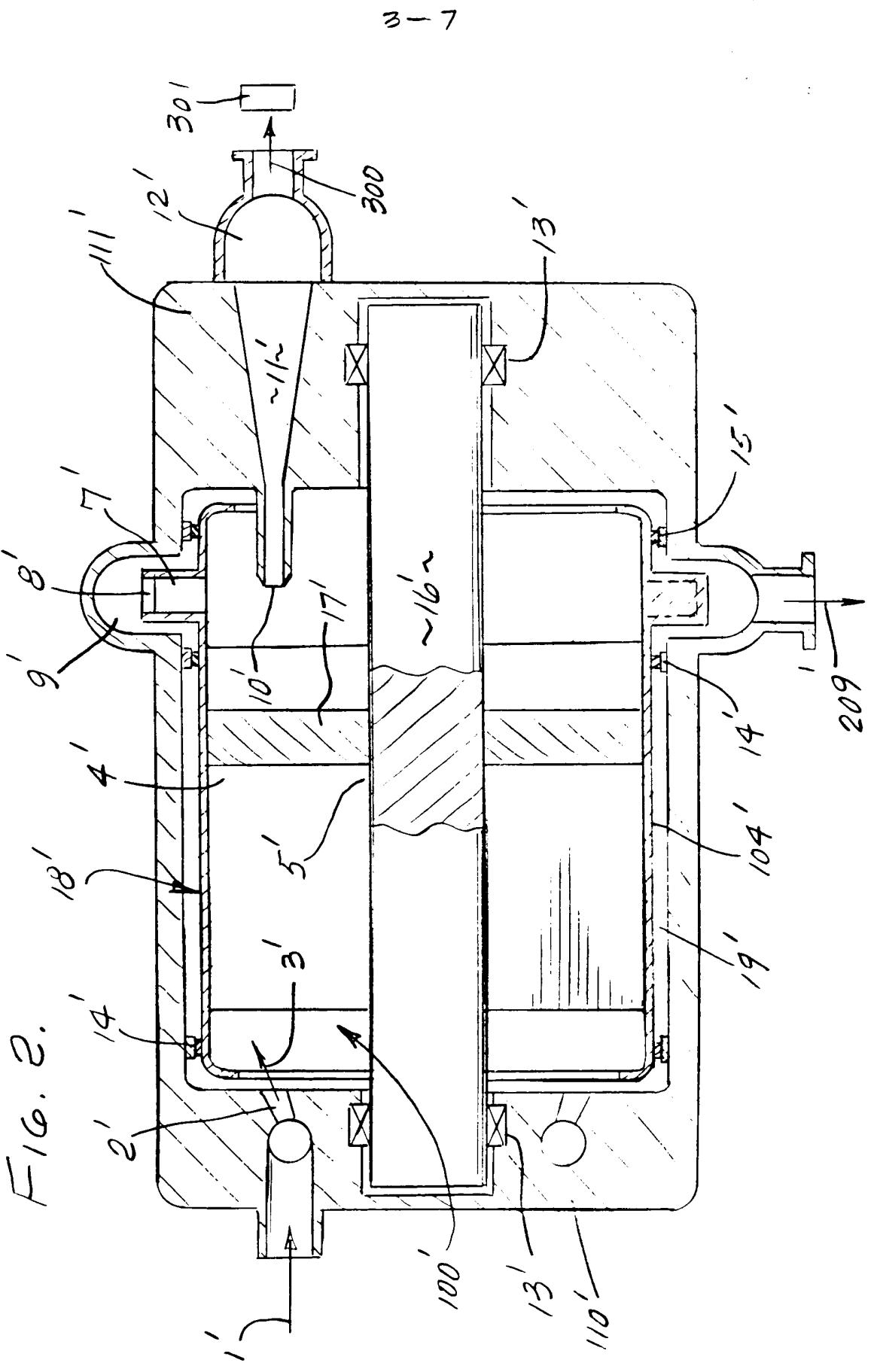
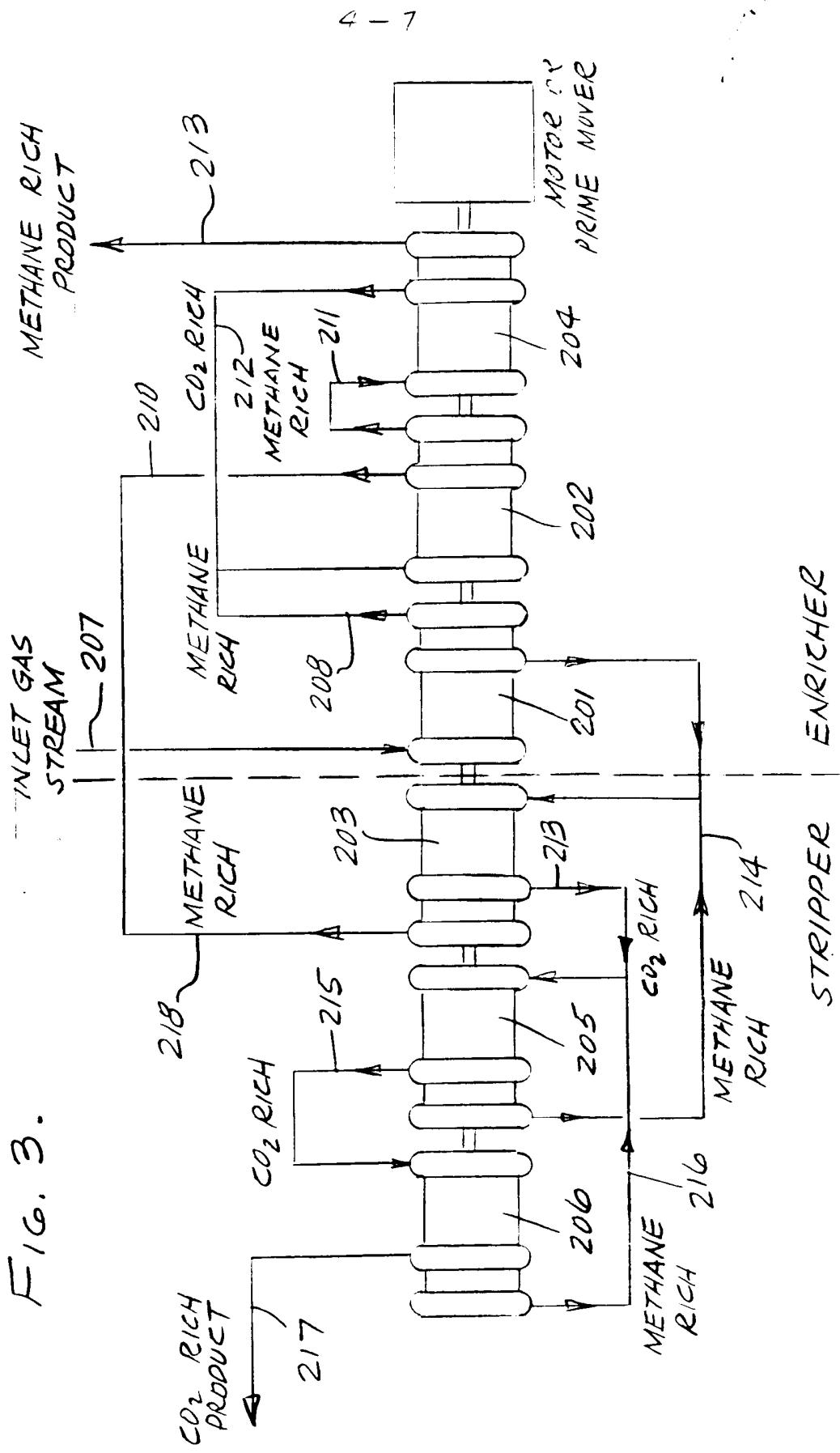


Fig. 3.



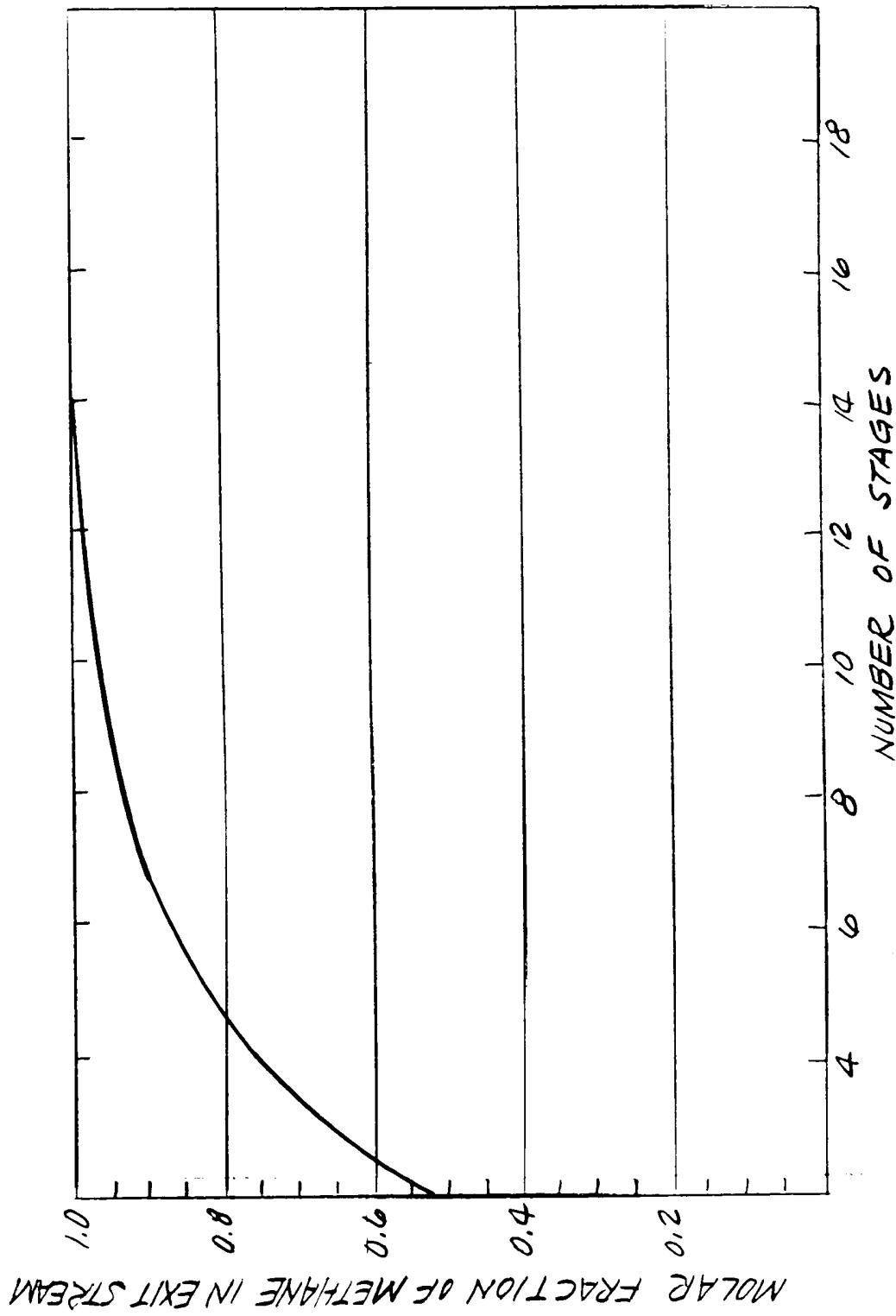
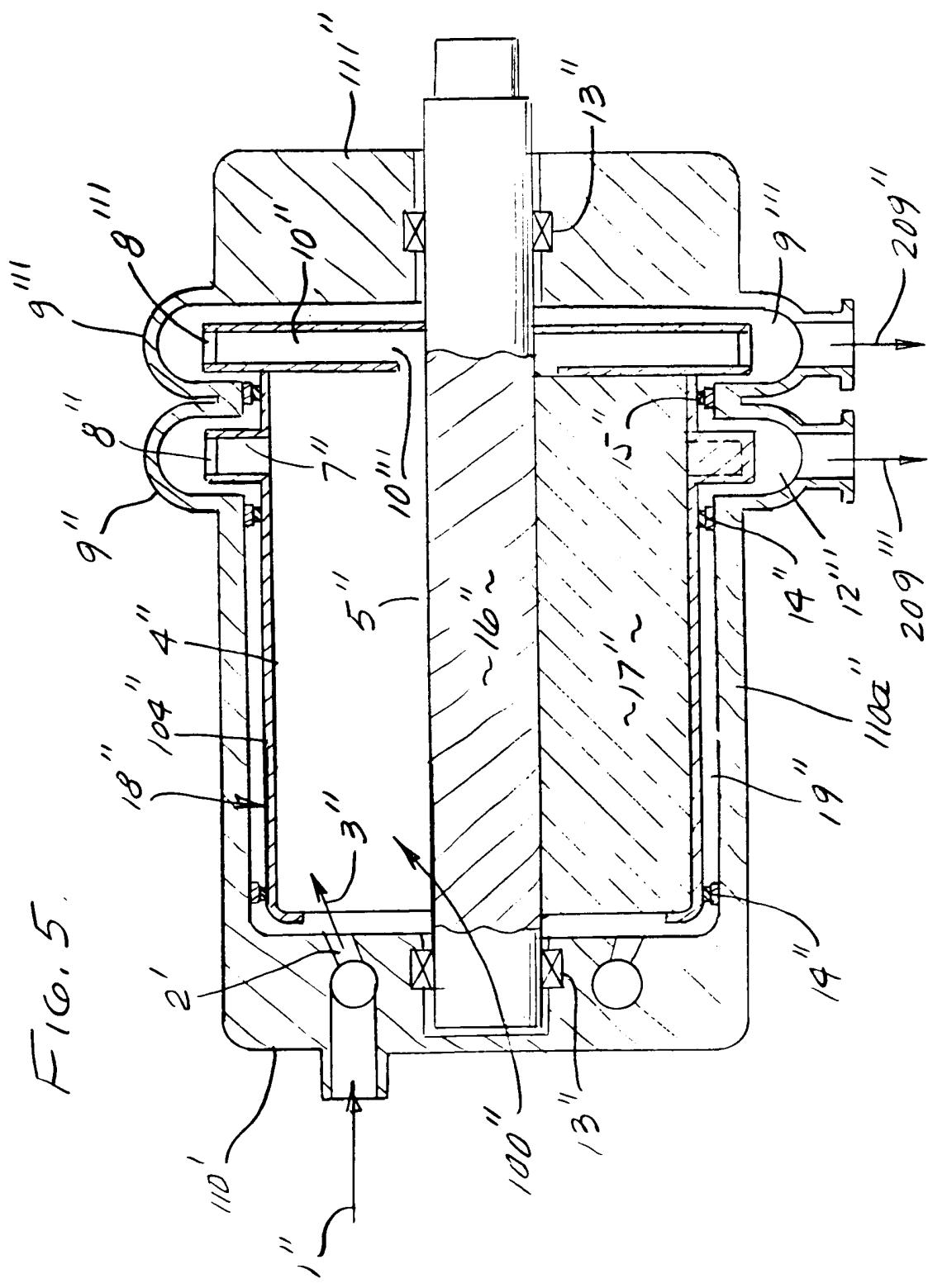


FIG. 4. FINAL CONCENTRATION OF METHANE VS. NUMBER OF CASCADE STAGES FOR AN INITIAL METHANE CONCENTRATION OF 0.3

Fig. 4.

FIG. 5.



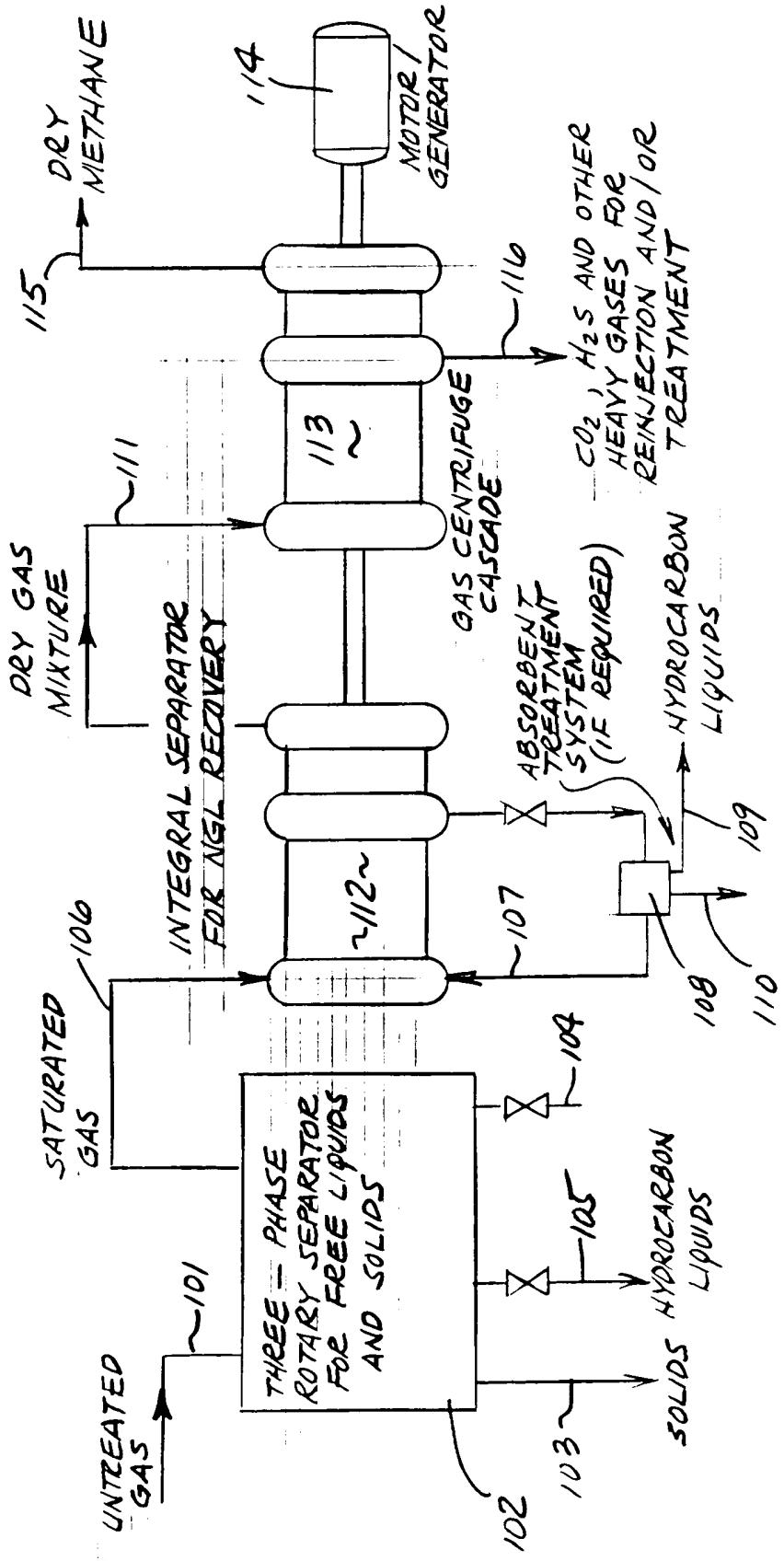


FIG. 6.
CENTRIFUGAL GAS PROCESSING SYSTEM